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SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1R **SPEC** 8100M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
501-0007	1	Line, Fuel - Flexible (24" LG)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8100M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0200-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
501-0007	1	Line, Fuel - Flexible (24" LG)			

SPECIAL PARTS LIST FOR **MODEL** 2,5A7-1M **SPEC** 8100N  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 4  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 601-0137-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
PRESSURE LUBE SYSTEM VACU - FLO COOLED MOUNTED FUEL TANK					
505-0102	1	Nipple, Pipe-Exhaust (3/4 x 1 3/8" Lg)			
505-0132	1	Elbow, Exhaust (3/4 x 90°)			
505-0431	1	Nipple, Half-Exhaust (3/4 x 6 1/2" Lg)			
160-0672	1	Flywheel (Includes Magnets)			
526-0017	1	Washer, Flat-Flywheel Screw (15/32 ID x 1 1/4 OD x 1/8" thk)			
153-0114	1	Cover Assembly, Choke (Includes Part Marked *)			
153-0017	1	* Element, Bimetal			
160-0144	2	Strap, Condenser			
358-0097	2	Rectifier (Kit, Includes Parts Marked *)			
358-0016	2	*Rectifier (12 amp, 300PIV-pos Base)			
508-0088	2	*Washer, Fiber (11/64 ID x 1/2 OD x 1/8" thk)			

SPECIAL PARTS LIST FOR **MODEL** 2.0AJ-52P **SPEC** 8200M  
FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 5  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0157-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Idlematic Control			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1P SPEC 8200M  
FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 5  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 601-0158-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Idlematic Control					
526-0113	8	Washer, Flat - Carrying Frame			
332-0517	1	Terminal, Solderless			
301-0458	2	Spacer, Transformer (3/8" OD x 1" LG)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3P SPEC 8200M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 7  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 601-0159-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Idlematic Control					
332-0517	1	Terminal, Solderless			
301-0458	2	Spacer, Switch Mtg. (3/8" OD x 1" LG)			

SPECIAL PARTS LIST FOR **MODEL** 2.0AJ-52P **SPEC** 8200N  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 5  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0157-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Idlematic Control					
502-0313	1	Elbow, Adapter - Fuel Tank Outlet			





SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-3P **SPEC** 8200N  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0159-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Idlematic Control					
502-0313	1	Elbow, Adapter - Fuel Tank Outlet			
332-0517	1	Terminal, Solderless			
301-0458	2	Spacer, Switch Mtg. (2/8" OD x 1" LG)			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8389M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator) Vacu-Flo Cooling					
110-1779	1	Head, Cylinder			
110-0558	2	Washer, Valve Spring Retainer			
502-0020	1	Elbow, Fuel Filter Inlet			
501-0007	1	Line, Fuel - Flexible (24" Lg)			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Brush			
312-0017	1	Condenser, Generator - 0.5 Mfd			

SPECIAL PARTS LIST FOR MODEL 2.0AJ-52R SPEC 8389M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8389M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator) Vacu-Flo Cooling					
110-1779	1	Head, Cylinder			
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
501-0007	1	Line, Fuel - Flexible (24" LG)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8389M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-1779	1	Head, Cylinder			
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
501-0007	1	Line, Fuel - Flexible (24" LG)			

SPECIAL PARTS LIST FOR **MODEL** 1.0AJ-1R **SPEC** 8390M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 610-0153-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
312-0015	1	Condenser, Generator - 0.1 Mfd			
312-0017	1	Condenser, Generator - 0.5 Mfd			
201-1072	1	Rotor Assembly, Wound			
204-0087	1	Ring, Collector - Rotor			
203-0059	1	Commutator			
212-0209	1	Rig Assembly, Brush			

SPECIAL PARTS LIST FOR MODEL 1.5AJ-224E SPEC 8390M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 3  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0333-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-0558	2	Washer, Valve Spring Retainer			
123-0486	1	Valve, Breather			
503-0736	1	Hose, Breather			
110-1779	1	Head, Cylinder			
160-0729	1	Flywheel, Magneto			
308-0155	1	Switch, Start			
308-0155	1	Switch, Stop			
134-1439	1	Plate, Air Restriction			



SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8390M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-0558	2	Washer, Valve Spring Retainer			
123-0486	1	Valve, Breather			
503-0736	1	Hose, Breather			
110-1779	1	Head, Cylinder			
160-0729	1	Flywheel, Magneto			
307-0597	1	Relay, Fuel Solenoid			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8390M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-1779	1	Head, Cylinder			
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R31 SPEC 8400M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0153-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
149-0558	1	Strainer			
307-0312	1	Valve, Solenoid - Fuel			
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
312-0015	1	Condenser, Generator - 0.1 Mfd			
312-0017	1	Condenser, Generator - 0.5 Mfd			
201-1072	1	Rotor Assembly, Wound			
204-0087	1	Ring, Collector - Rotor			
203-0059	1	Commutator			
212-0209	1	Rig Assembly, Brush			
416-0325	1	Hydrometer, Battery			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R31 SPEC 8400M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
110-1779	1	Head, Cylinder			
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
149-0558	1	Strainer			
307-0312	1	Valve, Solenoid - Fuel			
416-0325	1	Hydrometer, Battery			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Bpx (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R31 SPEC 8400M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
110-1779	1	Head, Cylinder			
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
149-0558	1	Strainer			
307-0312	1	Valve, Solenoid - Fuel			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
416-0325	1	Hydrometer, Battery			

MODEL 2.5AJ-1PSPEC. 8432K

**SUPPLEMENTARY PARTS LIST 900- 43 (per above model and spec.)**  
**Parts listed below apply to the above model. Use these parts in**  
**place of ( or in addition to ) the parts listed for Parts Key 5**  
**in the standard parts catalog No. 924-300**

PART NO.	QUAN.	DESCRIPTION
110A558	1	Retainer, Valve Spring - Exhaust
110A1678	1	Block Assy., Cylinder - Includes Brgs. Guides, & Seats
110C1192	1	Head, Cylinder
134C2067	1	Housing, Blower
134A1697	1	Bracket, Blower Housing Mtg.
140A1045	1	Cleaner, Air
146C127	1	Carburetor (Gas Only)
149A136	1	Cover, Fuel Pump Hole
192P364	1	Cup, Recoil Starter Engaging
192P363	1	Starter Assy., Recoil
337-87	1	Strap, Ground
308-97	1	Switch, Momentary Contact
309P237	1	Switch, Low Oil Pressure
508-70	1	Grommet, Oil Pressure Switch Lead
201-1346	1	Armature, Generator
212A312	1	Rig Assembly, Brush
		Not furnished by Onan
		Mounted Fuel Tank
		Receptacle Box
		Stop Switch
		Gas Regulator & Associated Parts

SPECIAL PARTS LIST FOR MODEL 2.0AJ-52R SPEC 8457K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling Oil Pressure Cut Off Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1"x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8457K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling Low Oil Pressure Cut Off Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
08-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			
501-0007	1	Line, Fuel Flexible (24" LG)			



SPECIAL PARTS LIST FOR **MODEL** 2.0AJ-52R **SPEC** 8457M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling Low Oil Pressure Cut Off Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1"x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			

SPECIAL PARTS LIST FOR MODEL 2.0AJ-53R SPEC 8457M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0200-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling Low Oil Pressure Cut Off Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1"x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4"x 1/32")			
232-0153	1	Clip, Cable			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1R **SPEC** 8457M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling Low Oil Pressure Cut Off Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			
501-0007	1	Line, Fuel-Flexible (24" LG)			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-3R **SPEC** 8457M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 610-0200-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling Low Oil Pressure Cut Off Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			
501-0007	1	Line, Fuel - Flexible (24" LG)			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8462M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0153-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-0553	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole) Housing			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Package Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16 - 18 x 2-1/2" Lg)			
312-0015	1	Condenser, Generator - 0.1 Mfd.			
312-0017	1	Condenser, Generator - 0.5 Mfd			
201-1072	1	Rotor Assembly, Wound			
204-0087	1	Ring, Collector - Rotor			
203-0059	1	Commutator			
212-0209	1	Rig Assembly, Brush			

SPECIAL PARTS LIST FOR MODEL 1.5AJ-224E SPEC 8462M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 3  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0333-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-0558	2	Washer, Valve Spring Retainer			
123-0486	1	Valve, Breather			
503-0736	1	Hose, Breather			
110-1779	1	Head, Cylinder			
160-0729	1	Flywheel, Magneto			
308-0155	1	Switch, Stop			
308-0155	1	Switch, Start			
301-1621	1	Panel, Start-Stop Switch			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Package Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16"- 18 x 2-1/2" Lg)			
134-1439	1	Plate, Air Restriction			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8462M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
503-0343	1	Hose, Breather			
505-0438	1	Nipples, Exhaust (3/4" x 8"LG)			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/16")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
307-0597	1	Relay, Fuel Solenoid			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard MTG. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16-18 x 2-1/2" LG)			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-3R **SPEC** 8462M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
307-0597	1	Relay, Fuel Solenoid			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16" x 2-1/2" LG)			



SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8486M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
502-0020	1	Elbow, Fuel Filter Inlet			
503-0343	1	Hose, Breather			
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole) Housing			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Brush			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16 - 18 x 2-1/2" Lg)			
312-0017	1	Condenser, Generator - 0.5 Mfd.			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8486M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" PG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16 - 18 x 2-1/2" LG)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8486M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0200-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0134	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16"-18 x 2-1/2" LG)			

SPECIAL PARTS LIST FOR MODEL 2.0AJ-52R SPEC 8488K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling			159-0007	1	Cap, Fuel Tank
502-0002	1	Elbow, Fuel Filter Inlet	502-0020	1	Elbow, Fuel Tank Outlet
502-0020	1	Elbow, Fuel Pump Inlet	501-0007	1	Line, Fuel - Flexible (
503-0343	1	Hose, Breather (5-1/8" LG)			
505-0438	1	Nipple, Exhaust (3/4"x 8" LG)			
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
301-2169	1	Panel, Receptacle			
338-0520	1	Harness, Wiring - Receptacle Panel			
323-0184	1	Receptacle, Duplex (120 Volt)			
323-0213	1	Receptacle, Duplex (240 Volt)			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/14" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
503-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16 - 18 x 2-1/2" LG)			
159-0590	1	Tank, Fuel (3 Gal.)			
159-0606	2	Band, Fuel Tank			

SPECIAL PARTS LIST FOR MODEL 1.5AJ-232E SPEC 8488L  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 3  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0336-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
502-0020	1	Elbow, Fuel Filter Inlet			
140-0369	1	Cleaner, Air (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
134-1534	1	Shroud, Cylinder Air			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16- 18 x 2-1/2" Lg)			
159-0590	1	Tank, Fuel (3 Gal.)			
159-0606	2	Band, Fuel Tank			
159-0007	1	Cap, Fuel Tank			
502-0020	1	Elbow, Fuel Tank Outlet			
501-0007	1	Line, Fuel - Flexible (24" Lg)			
301-1621	1	Panel, Start-Stop Switch			
308-0155	1	Switch, Start			
308-0155	1	Switch, Stop			
337-0089	1	Strap, Jumper			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0006	2	Washer, Insulating (1/4" ID)			
508-0018	6	Washer, Insulating - Fibre (1/4" ID x 3/4" OD x 1/16" THK)			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8488M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling			501-0007	1	Line, Fuel - Flexible (2
			312-0017	1	Condenser, Generator - (
					Mfd
502-0020	1	Elbow, Fuel Filter Inlet			
503-0343	1	Hose, Breather			
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole) Housing			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Brush			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16 - 18 x 2-1/2" Lg)			
159-0590	1	Tank, Fuel (3 Gal.)			
159-0606	2	Band, Fuel Tank			
159-0007	1	Cap, Fuel Tank			
502-0020	1	Elbow, Fuel Tank Outlet			

SPECIAL PARTS LIST FOR MODEL 1.5AJ-224E SPEC 8488M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 3  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0333-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
110-0876	1	Block Assembly, Cylinder			
114-0089	1	Dipper, Oil			
502-0020	1	Elbow, Fuel Filter Inlet			
123-0486	1	Valve, Breather			
503-0736	1	Hose, Breather			
505-0438	1	Nipple, Exhaust - Half (3/4" x 8")			
134-1534	1	Shroud, Cylinder Air			
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16 - 18 x 2-1/2" Lg)			
159-0590	1	Tank, Fuel (3 Gal.)			
159-0606	2	Band, Fuel Tank			
159-0007	1	Cap, Fuel Tank			
502-0020	1	Elbow, Fuel Tank Outlet			
501-0007	1	Line, Fuel - Flexible (24" Lg)			
301-1304	1	Panel, Control			
308-0155	1	Switch, Start			
308-0155	1	Switch, Stop			

SPECIAL PARTS LIST FOR MODEL 2.0AJ-52R SPEC 8488M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. (ENG)615-0410-01(AC)610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Housed Unit			508-0015	3	Washer, Fibre (#8-7/16" 3/64")
Mounted Fuel Tank			508-0014	1	Washer, Fibre (#8-1/4" X 1/32")
Vacu-Flo Cooling			402-0154	4	Mounting Cushion Package (Refer To Standard Mtg Package For Components Except Parts Marked *)
502-0002	1	Elbow, Fuel Filter Inlet	800-0035	4	*Screw, Cap - Hex Head (5/16-18 X 2-1/2" Lg)
502-0020	1	Elbow, Fuel Pump Inlet	159-0590	1	Tank, Fuel (3 Gal.)
503-0343	1	Hose, Breather (5-1/8" Lg)	159-0606	2	Band, Fuel Tank
505-0438	1	Nipple, Exhaust (3/4" X 8" Lg)	159-0007	1	Cap, Fuel Tank
505-0102	1	Nipple, Exhaust (3/4" X 1-3/8")	502-0020	1	Elbow, Fuel Tank Outlet
505-0132	1	Elbow, Exhaust (3/4"-90°)	501-0007	1	Line, Fuel - Flexible (2
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb To Air Cleaner			
140-0408	1	#Element, Air Cleaner			
160-0729	1	Wheel, Magneto - Suction Cooled			
301-1280	1	Panel, Instrument - Switch-Board Control			
338-0254	1	Harness, Wiring - Switchboard Control			
323-0213	1	Receptacle, Duplex (240 Volt)			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" X 1-3/4")			



SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8488M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling			159-0007	1	Cap, Fuel Tank
503-0343	1	Hose, Breather	502-0020	1	Elbow, Fuel Tank Outlet
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)	501-0007	1	Line, Fuel - Flexible (24'
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8-7/16"x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16- 18 x 2-1/2" LG)			
159-0590	1	Tank, Fuel (3 Gal.)			
159-0606	2	Band, Fuel Tank			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-3R **SPEC** 8488M  
**FOR STANDARD PARTS REFER TO CATALOG** 924-0221 **KEY NO.** 9  
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 610-0200-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling			159-0007	1	Cap, Fuel Tank
502-0002	1	Elbow, Fuel Filter Inlet	502-0020	1	Elbow, Fuel Tank Outlet
502-0020	1	Elbow, Fuel Pump Inlet	501-0007	1	Line, Fuel - Flexible (2
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8"LG)			
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/6" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16"Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16" 18 x 2-1/2" LG)			
232-0153	1	Clip, Cable			
159-0590	1	Tank, Fuel (3 Gal.)			
159-0606	2	Band, Fuel Tank			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8491M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
Oil Base Heater: See Miscellaneous					
Option Group					
102-0452	1	Base, Oil			
335-0060	1	Cord, Heater - Female (10" Lg)			
335-0059	1	Cord, Heater - Male (62" Lg)			
502-0020	1	Elbow, Fuel Filter Inlet			
501-0007	1	Line, Fuel-Flexible (24" Lg)			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Brush			
312-0017	1	Condenser, Generator - 0.5 Mfd			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1R **SPEC** 8491M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling Oil Base Heater: See Miscellaneous Option Group					
102-0452	1	Base, Oil			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
501-0007	1	Line, Fuel - Flexible (24" LG)			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-3R **SPEC** 8491M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 610-0200-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Oil Base Heater: See Miscellaneous Option Group Vacu-Flo Cooling					
102-0452	1	Base, Oil			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
501-0007	1	Line, Fuel - Flexible (24"LG)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			

SPECIAL PARTS LIST FOR **MODEL** 1.0AJ-1R31 **SPEC** 8500M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 610-0153-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
Gas Fuel System (Garretson Regulator)					
149-0558	1	Strainer			
307-0312	1	Valve, Solenoid - Fuel			
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
312-0015	1	Condenser, Generator - 0.1 Mfd			
312-0017	1	Condenser, Generator - 0.5 Mfd			
201-1072	1	Rotor Assembly, Wound			
204-0087	1	Ring, Collector - Rotor			
203-0059	1	Commutator			
212-0209	1	Rig Assembly, Brush			
416-0325	1	Hydrometer, Battery			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R31 SPEC 8500M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-1779	1	Head, Cylinder			
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
149-0558	1	Strainer			
307-0312	1	Valve, Solenoid - Fuel			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
416-0325	1	Hydrometer, Battery			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R31 SPEC 8500M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
110-1779	1	Head, Cylinder			
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
149-0558	1	Strainer			
307-0312	1	Valve, Solenoid - Fuel			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
416-0325	1	Hydrometer, Battery			



SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1R **SPEC** 8506M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Oil Base Heater: See Miscellaneous					
Option Group					
Vacu-Flo Cooling					
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
505-0021	1	Bushing, Reducer (3/4" x 1/2")			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8506M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Oil Base Heater: See Miscellaneous					
Option Group					
Vacu-Flo Cooling					
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8510K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)			505-0028	1	Coupling, Pipe (3/8")
Oil Base Heater: See Miscellaneous			403-0522	4	Handle, Carrying
Option Group			402-0154	4	Mounting Cushion Package (Refer to Standard Mtg Package for Component: Except Parts Marked *
Vacu-Flo Cooling			800-0035	4	*Screw, Cap - Hex Head (1 18 x 2-1/2" LG)
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
505-0021	1	Bushing, Reducer (3/4" x 1/2")			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8510M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0153-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)			203-0059	1	Commutator
Vacu-Flo Cooling			212-0209	1	Rig Assembly, Brush
Oil Base Heater: See Miscellaneous					
Option Group					
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" Lg)			
335-0059	1	Cord, Heater - Male (62" Lg)			
110-0558	2	Washer, Valve Spring Retainer			
503-0343	1	Hose, Breather			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole) Housing			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Package Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16"-18 x 2-1/2" Lg)			
312-0015	1	Condenser, Generator - 0.1 Mfd			
312-0017	1	Condenser, Generator - 0.5 Mfd			
201-1072	1	Rotor Assembly, Wound			
204-0087	1	Ring, Collector - Rotor			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8510M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)			505-0028	1	Coupling, Pipe (3/8")
Oil Base Heater: See Miscellaneous			403-0522	4	Handle, Carrying
Option Group			402-0154	4	Mounting Cushion Package
Vacu-Flo Cooling					(Refer to Standard Mtg. Package for Components, Except Parts Marked *)
102-0452	1	Base, Oil	800-0035	4	*Screw, Cap - Hex Head (5/18 x 2-1/2" LG)
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
505-0021	1	Bushing, Reducer (3/4" x 1/2")			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8510M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)			402-0154	4	Mounting Cushion Package
Oil Base Heater: See Miscellaneous					(Refer to Standard Mtg.
Option Group					Package for Components,
Vacu-Flo Cooling					Except Parts Marked *)
102-0452	1	Base, Oil	800-0035	4	*Screw, Cap - Hex Head (5/
110-1779	1	Head, Cylinder			18 x 2-1/2" LG)
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts			
		Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box			
		(1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box			
		(13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x			
		3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x			
		1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle			
		Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8525K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator) Vacu-Flo Cooling Low Oil Pressure Cut Off Momentary Contact Switch					
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable (1/8" Wire)			
501-0007	1	Line, Fuel - Flexible (24" LG)			
518-0178	1	Clip, Cable			
307-0597	1	Relay, Fuel Solenoid			

SPECIAL PARTS LIST FOR MODEL 2.0AJ-52R SPEC 8525M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator) Vacu-Flo Cooling Low Oil Pressure Cut Off Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead ( 7/16" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
518-0178	1	Clip, Cable			
307-0597	1	Relay, Fuel Solenoid			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fribe (#8- 1/4" x 1/32")			



SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1R **SPEC** 8525M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
110-1847	1	Block Assembly, Cylinder			
		(Refer to Standard Cylinder			
		Block for Components, Except			
		Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1)			
		Level Opening			
134-1912	1	Housing, Blower			
508-0070	1	Grommet, Rubber - Oil Pressure			
		Switch Lead (7/16" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box			
		(1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box			
		(13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x			
		3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x			
		1/32")			
232-0153	1	Clip, Cable (1/8" Wire)			
501-0007	1	Line, Fuel - Flexible (24" LG)			
518-0178	1	Clip, Cable			
307-0597	1	Relay, Fuel Solenoid			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8525M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator 1" x 1-3/4"			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable (1/8" Wire)			
501-0007	1	Line, Fuel - Flexible (24" LG)			
518-0178	1	Clip, Cable			
307-0597	1	Valve, Solenoid- Fuel			

SPECIAL PARTS LIST FOR **MODEL** 2.0AJ-52R **SPEC** 8526M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling			402-0154	4	Mounting Cushion Package
Low Oil Pressure Cut Off					(Refer to Standard Mtg
Momentary Contact Switch					Package for Components
110-1847	1	Block Assembly, Cylinder			Except Parts Marked *)
		(Refer to Standard Cylinder	800-0035	4	*Screw, Cap - Hex Head (5
		Block For Components, Except			18 x 2-1/2" LG)
		Rear Bearing Plate)	159-0590	1	Tank, Fuel (3 Gal.)
101-0404	1	Plate, Rear Bearing	159-0606	2	Band, Fuel Tank
505-0274	2	Plug, Oil - (1) By-Pass, (1)	159-0007	1	Cap, Fuel Tank
		Level Opening	502-0020	1	Elbow, Fuel Tank Outlet
134-1912	1	Housing, Blower	501-0007	1	Line, Fuel - Flexible (2
508-0002	1	Grommet, Rubber - Oil Pressure			
		Switch Lead (1/2" Hole)			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box			
		(1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box			
		(13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x			
		3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x			
		1/32")			
301-2169	1	Panel, Receptacle			
338-0520	1	Harness, Wiring - Receptacle			
		Panel			
323-0184	1	Receptacle, Duplex (120 Volt)			
323-0213	1	Receptacle, Duplex (240 Volt)			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-1R **SPEC** 8526M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** (ENG) 615-0117-01 (AC) 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Housed Unit					
Mounted Fuel Tank					
Low Oil Pressure Cut Off					
Vacu-Flo Cooling					
110-1847	1	Block Assembly, Cylinder (Refer To Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
503-0343	1	Hose, Breather			
505-0102	1	Nipple, Exhaust (3/4 X 1-3/8")			
505-0132	1	Elbow, Exhaust - Point Right Side (3/4"-90°)			
505-0438	1	Nipple, Half - Exhaust (3/4 X 8")			
160-0729	1	Wheel, Magneto - Suction Cooled			
323-0383	1	Receptacle, Duplex (15A-125V)			
301-1280	1	Panel, Receptacle			
338-0254	1	Harness, Wiring - Receptacle Panel			
232-0153	1	Clip, Choke			
159-0590	1	Tank, Fuel - 3 Gallon			
159-0606	1	Band, Fuel Tank Mounting			
502-0020	1	Elbow, Fuel Tank (90°)			
159-0007	1	Cap, Fuel Tank			
501-0007	1	Line, Flex - Gas (24")			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8526M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0200-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling			505-0051	1	Elbow, Street (3/4")
Low Oil Pressure Cut Off			508-0008	1	Grommet, Rubber (13/16" Hole)
Momentary Contact Switch			505-0028	1	Coupling, Pipe (3/8")
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)	403-0522	4	Handle, Carrying
101-0404	1	Plate, Rear Bearing	402-0154	4	Mounting Cushion Packa (Refer to Standard M Package for Componen Except Parts Marked
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	800-0035	4	*Screw, Cap - Hex Head 18 x 2-1/2" LG)
134-1912	1	Housing, Blower	232-0153	1	Clip, Cable
508-0070	1	Grommet, Rubber - Oil Pressure Switch Lead (7/16" Hole)	159-0590	1	Tank, Fuel (3 Gal.)
502-0002	1	Elbow, Fuel Filter Inlet	159-0606	2	Band, Fuel Tank
502-0020	1	Elbow, Fuel Pump Inlet	159-0007	1	Cap, Fuel Tank
503-0343	1	Hose, Breather	502-0020	1	Elbow, Fuel Tank Outle
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)	501-0007	1	Line, Fuel - Flexible LG)
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			

SPECIAL PARTS LIST FOR MODEL 2.570-1A SPEC 6570A  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
Oil Base Heater: See Miscellaneous					
Option Group					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
505-0021	1	Bushing, Reducer (3/4" x 1/2")			
307-0597	1	Relay, Fuel Solenoid			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8570M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Oil Base Heater: See Miscellaneous					
Option Group					
Vacu-Flo Cooling					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
505-0021	1	Bushing, Reducer (3/4" x 1/2")			
307-0597	1	Relay, Fuel Solenoid			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8570M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
Oil Base Heater: See Miscellaneous Option					
Group					
Vacu-Flo Cooling					
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
110-1847	1	Block Assembly, Cylinder			
		(Refer to Standard Cylinder			
		Block For Components, Except			
		Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1)			
		Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure			
		Switch Lead (1/2" Hole)			
307-0597	1	Relay, Fuel Solenoid			
508-0001	1	Grommet, Rubber - Control Box			
		(1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box			
		(13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x			
		3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x			
		1/32")			
232-0153	1	Clip, Cable			



SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8650M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0153-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Carretson Regulator)					
Vacu-Flo Cooling					
110-0877	1	Block Assembly, Cylinder (Refer to Standard Cylinder For Components, Except Parts Marked *)			
101-0252	1	*Plate, Rear Bearing			
120-0387	1	*Tube, Crankcase Oil			
120-0394	1	Pump Assembly, Oil			
120-0012	1	Plunger, Oil By-Pass			
120-0140	1	Spring, Oil By-Pass			
505-0274	1	Plug, Oil By-Pass			
110-0558	2	Washer, Valve Spring Retainer			
120-0571	1	Cup, Oil Pump Intake			
110-1779	1	Head, Cylinder			
312-0015	1	Condenser, Generator - 0.1 Mfd.			
312-0017	1	Condenser, Generator - 0.5 Mfd.			
201-1072	1	Rotor Assembly, Wound			
204-0087	1	Ring, Collector - Rotor			
203-0059	1	Commutator			
212-0209	1	Rig Assembly, Brush			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8657K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator) Vacu-Flo Cooling			503-0343	1	Hose, Breather
			312-0017	1	Condenser, Generator - 0 Mfd.
502-0020	1	Elbow, Fuel Filer Inlet			
501-0007	1	Line, Fuel - Flexible (24" Lg)			
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole) Housing			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Brush			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16- 18 x 2-1/2" Lg)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8657K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator) Vacu-Flo Cooling			402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)
110-1779	1	Head, Cylinder	800-0035	4	*Screw, Cap - Hex Head (5/ 18 x 2-1/2" LG)
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8"LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8657M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator) Vacu-Flo Cooling					
502-0020	1	Elbow, Fuel Filter Inlet			
501-0007	1	Line, Fuel - Flexible (24"Lg)			
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Brush			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16- 18 x 2-1/2" Lg)			
503-0343	1	Hose, Breather			
312-0017	1	Condenser, Generator - 0.5 Mfd			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8657M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator) Vacu-Flo Cooling			402-0154	4	Mounting Cushion Package (Refer to Standard Mtg Package for Components Except Parts Marked *)
110-1779	1	Head, Cylinder	800-0035	4	*Screw, Cap - Hex Head (5 18 x 2-1/2" LG)
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8"LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8657M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator) Vacu-Flo Cooling			800-0035	1	*Screw, Cap - Hex Head (5 18 x 2-1/2" LG)
110-0558	2	Washer, Valve Spring Retainer	307-0597	1	Relay, Fuel Solenoid
110-1779	1	Head, Cylinder			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8689K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			
307-0597	1	Relay, Fuel Solenoid			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8689K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			
307-0597	1	Relay, Fuel Solenoid			



SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8689M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
307-0597	1	Relay, Fuel Solenoid			
508-0001	1	Grommet, Rubber - Control Box (-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-3R **SPEC** 8689M  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

**WIRING DIAGRAM NO.** 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)					
Vacu-Flo Cooling					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-0558	2	Washer, Valve Spring Retainer			
110-1779	1	Head, Cylinder			
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
232-0153	1	Clip, Cable			
307-0597	1	Relay, Fuel Solenoid			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3P SPEC 8707K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 7  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 601-0159-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Idlematic Control			
		Low Oil Pressure Cut Off			
		Momentary Contact Switch			
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1880	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
332-0517	1	Terminal, Solderless			
301-0458	2	Spacer, Switch Mtg. (3/8" OD x 1" LG)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1P SPEC 8707M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 5  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 601-0158-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Idlematic Control Low Oil Pressure Cut Off Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1880	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
526-0113	8	Washer, Flat - Carrying Frame			
332-0517	1	Terminal, Solderless			
301-0458	2	Spacer, Transformer (3/8" OD x 1" LG)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3P SPEC 0707M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 7  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 601-0159-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Idlematic Control					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)			
101-0401	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1880	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
332-0517	1	Terminal, Solderless			
301-0458	2	Spacer, Switch Mtg. (3/8" OD x 1" LG)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1P SPEC 8707N  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 5  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 601-0158-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Idlematic Control					
Low Oil Pressure Cut Off					
Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1880	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
526-0113	8	Washer, Flat - Carrying Frame			
502-0313	1	Elbow, Adapter - Fuel Tank Outlet			
332-0517	1	Terminal, Solderless			
301-0458	2	Spacer, Transformer (3/8" OD x 1" LG)			

SPECIAL PARTS LIST FOR **MODEL** 2.5AJ-3P **SPEC** 8707N  
 FOR STANDARD PARTS REFER TO **CATALOG** 924-0221 **KEY NO.** 7  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
**WIRING DIAGRAM NO.** 601-0159-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Idlematic Control Low Oil Pressure Cut Off Momentary Contact Switch					
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block for Components, Except Rear Bearing Plate)			
101-0404	1	Plate, Rear Bearing			
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening			
134-1880	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
502-0313	1	Elbow, Adapter - Fuel Tank Outlet			
332-0517	1	Terminal, Solderless			
301-0458	2	Spacer, Switch Mtg. (3/8" OD x 1" LG)			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8711K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling			800-0035	1	*Screw, Cap - Hex Head
Oil Base Heater: See Miscellaneous					18 x 2-1/2" Lg)
Option Group			159-0590	1	Tank, Fuel (3 Gal.)
102-0452	1	Base, Oil	159-0606	2	Band, Fuel Tank
335-0060	1	Cord, Heater - Female (10" Lg)	159-0007	1	Cap, Fuel Tank
335-0059	1	Cord, Heater - Male (62" Lg)	502-0020	1	Elbow, Fuel Tank Outle
503-0343	1	Hose, Breather	501-0007	1	Line, Fuel - Flexible
502-0020	1	Elbow, Fuel Filter Inlet	312-0017	1	Condenser, Generator -
140-0369	1	Air Cleaner (Includes Parts			Mfd.
		Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle			
		Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
		Housing			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
508-0001	1	Grommet, Rubber - Control Box			
		(1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box			
		(13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Brush			
402-0154	4	Mounting Cushion Package			
		(Refer to Standard Mtg.			
		Package for Components,			
		Except Parts Marked *)			



SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8711K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Oil Base Heater: See Miscellaneous Option Group Vacu-Flo Cooling			402-0154	4	Mounting Cushion Packa (Refer to Standard M Package for Componen Except Parts Marked
102-0452	1	Base, Oil	800-0035	4	*Screw, Cap - Hex Head 18 x 2-1/2"LG)
335-0060	1	Cord, Heater - Female (10" LG)	159-0590	1	Tank, Fuel (3 Gal.)
335-0059	1	Cord, Heater - Male (62" LG)	159-0606	2	Band, Fuel Tank
505-0021	1	Bushing, Reducer (3/4" x 1/2")	159-0007	1	Cap, Fuel Tank
502-0002	1	Elbow, Fuel Filter Inlet	502-0020	1	Elbow, Fuel Tank Outle
502-0020	1	Elbow, Fuel Pump Inlet	501-0007	1	Line, Fuel - Flexible
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8"LG)			
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8711M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling			159-0590	1	Tank, Fuel (3 Gal.)
Oil Base Heater: See Miscellaneous			159-0606	2	Band, Fuel Tank
Option Group			159-0007	1	Cap, Fuel Tank
102-0452	1	Base, Oil	502-0020	1	Elbow, Fuel Tank Outlet
335-0060	1	Cord, Heater - Female (10"Lg)	501-0007	1	Line, Fuel - Flexible (
335-0059	1	Cord, Heater - Male (62" Lg)	312-0017	1	Condenser, Generator -
503-0343	1	Hose, Breather			Mfd.
502-0020	1	Elbow, Fuel Filter Inlet			
140-0369	1	Air Cleaner (Includes Parts			
		Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle			
		Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
508-0001	1	Grommet, Rubber - Control Box			
		(13/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box			
		(13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Brush			
402-0154	4	Mounting Cushion Package			
		(Refer to Standard Mtg.			
		Package for Components,			
		Except Parts Marked *)			
800-0035	4	*Screw, Cap - Hex Head (5/16-			
		18 x 2 1/2" Lg)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8711M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Oil Base Heater: See Miscellaneous Option Group Vacu-Flo Cooling			402-0154	4	Mounting Cushion Package (Refer to Standard Mtg. Package for Components, Except Parts Marked *)
102-0452	1	Base, Oil	800-0035	4	*Screw, Cap - Hex Head (5 18 x 2-1/2" LG)
335-0060	1	Cord, Heater - Female (10" LG)	159-0590	1	Tank, Fuel (3 Gal.)
335-0059	1	Cord, Heater - Male (62" LG)	159-0606	2	Band, Fuel Tank
505-0021	1	Bushing, Reducer (3/4" x 1/2")	159-0007	1	Cap, Fuel Tank
502-0002	1	Elbow, Fuel Filter Inlet	502-0020	1	Elbow, Fuel Tank Outlet
502-0020	1	Elbow, Fuel Pump Inlet	501-0007	1	Line, Fuel - Flexible (2'
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-0369	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8711M  
 FOR STANDARD PARTS REFER TO CATALOG 974-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. (ENG) 615-0025-01 (AC) 610-0200-(

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Housed Unit					
Mounted Fuel Tank					
Oil Base Heater					
Vacu-Flo Cooling					
503-0343	1	Hose, Breather			
505-0102	1	Nipple, Exhaust (3/4 X 1-3/8")			
505-0132	1	Elbow, Exhaust (3/4"-90°)			
505-0438	1	Nipple, Half - Exhaust (3/4 X 8")			
160-0729	1	Wheel, Magneto - Suction Cooled			
159-0590	1	Tank, Fuel - 3 Gallon			
159-0606	1	Band, Fuel Tank Mounting			
502-0020	1	Elbow, Fuel Tank (90°)			
501-0007	1	Line, Flex - Gas (24")			
159-0007	1	Cap, Fuel Tank			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8753K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)			505-0028	1	Coupling, Pipe (3/8")
Oil Base Heater: See Miscellaneous			403-0522	4	Handle, Carrying
Option Group			402-0154	4	Mounting Cushion Packag (Refer to Standard Mt Package for Component Except Parts Marked *
Vacu-Flo Cooling			800-0035	4	*Screw, Cap - Hex Head ( 18 x 2-1/2 LG)
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8753M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)			402-0154	4	Mounting Cushion Package (Refer to Standard Mt. Package for Component Except Parts Marked *
Oil Base Heater: See Miscellaneous Option Group			800-0035	4	*Screw, Cap - Hex Head (1 18 x 2-1/2" Lg)
Vacu-Flo Cooling			503-0341	1	Hose, Breather
102-0452	1	Base, Oil	312-0017	1	Condenser, Generator - Mfd.
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10"Lg)			
335-0059	1	Cord, Heater - Male (62" Lg)			
110-0558	2	Washer, Valve Spring Retainer			
502-0020	1	Elbow, Fuel Filter Inlet			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" Lg)			
416-0077	1	Cable, Battery (28" Lg)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole) Housing			
505-0028	1	Coupling, Pipe (3/8")			
403-0522	4	Handle, Carrying			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Brush			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8753M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)			505-0028	1	Coupling, Pipe (3/8")
Oil Base Heater: See Miscellaneous			403-0522	4	Handle, Carrying
Option Group			402-0154	4	Mounting Cushion Package (Refer to Standard Mtg Package for Component: Except Parts Marked *)
Vacu-Flo Cooling			800-0035	4	*Screw, Cap - Hex Head (1 18 x 2-1/2" LG)
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16 Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			
405-1057	1	Shield, Rain			
134-0952	1	Box, Air Outlet			
416-0477	1	Shield, Battery Heat			
301-1292	1	Cover, Receptacle Panel			
405-0992	1	"U" Bolt, Rear Panel			
405-0991	1	Cord, Cover Support			
155-0487	1	Muffler, Exhaust			
337-0051	1	Strap, Bond			
505-0051	1	Elbow, Street (3/4")			
508-0008	1	Grommet, Rubber (13/16" Hole)			

SPECIAL PARTS LIST FOR MODEL 1.0AJ-1R SPEC 8813M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 2  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0141-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)					
Oil Base Heater: See Miscellaneous					
Option Group					
Vacu-Flo Cooling					
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10"Lg)			
335-0059	1	Cord, Heater - Male (62" Lg)			
110-0558	2	Washer, Valve Spring Retainer			
502-0020	1	Elbow, Fuel Filter Inlet			
501-0007	1	Line, Fuel - Flexible (24"Lg)			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
203-0059	1	Commutator			
204-0087	1	Ring, Collector - Rotor			
201-1072	1	Rotor Assembly, Wound			
212-0209	1	Rig Assembly, Bush			
312-0017	1	Condenser, Generator - 0.5 Mfd.			



SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8813M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas-Gasoline Fuel System (Garretson Regulator)					
Oil Base Heater: See Miscellaneous					
Option Group					
Vacu-Flo Cooling					
102-0452	1	Base, Oil			
110-1779	1	Head, Cylinder			
335-0060	1	Cord, Heater - Female (10" LG)			
335-0059	1	Cord, Heater - Male (62" LG)			
110-0558	2	Washer, Valve Spring Retainer			
501-0007	1	Line, Fuel - Flexible (24" LG)			
307-0597	1	Relay, Fuel Solenoid			
502-0002	1	Elbow, Fuel Filter Inlet			
502-0020	1	Elbow, Fuel Pump Inlet			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-99R SPEC 8875M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0292-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Vacu-Flo Cooling					
502-0020	1	Elbow, Fuel Pump Inlet			
502-0002	1	Elbow, Fuel Filter Inlet			
312-0027	1	Condenser, Generator - 0.5 Mfd			
201-1453	1	Rotor Assembly, Wound (Includes Bearing, Collector Ring And Commutator)			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-3R SPEC 8998K  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 9  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0205-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)			405-1057	1	Shield, Rain
Low Oil Pressure Cut Off			134-0952	1	Box, Air Outlet
Momentary Contact Switch			416-0477	1	Shield, Battery Heat
Oil Base Heater: See Miscellaneous			301-1292	1	Cover, Receptacle Panel
Option Group			405-0992	1	"U" Bolt, Rear Panel
Vacu-Flo Cooling			405-0991	1	Cord, Cover Support
102-0452	1	Base, Oil	155-0487	1	Muffler, Exhaust
110-1779	1	Head, Cylinder	337-0051	1	Strap, Bond
335-0060	1	Cord, Heater - Female (10" LG)	505-0051	1	Elbow, Street (3/4")
335-0059	1	Cord, Heater - Male (62" LG)	508-0008	1	Grommet, Rubber (13/16")
110-0558	2	Washer, Valve Spring Retainer	505-0028	1	Coupling, Pipe (3/8")
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)	403-0522	4	Handle, Carrying
101-0404	1	Plate, Rear Bearing	402-0154	4	Mounting Cushion Pack (Refer to Standard M Package For Components Except Parts Marked
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	800-0035	4	*Screw, Cap - Hex Head 18 x 2-1/2" LG)
134-1912	1	Housing, Blower			
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)			
307-0597	1	Relay, Fuel Solenoid			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4"x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
338-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			

SPECIAL PARTS LIST FOR MODEL 2.5AJ-1R SPEC 8998M  
 FOR STANDARD PARTS REFER TO CATALOG 924-0221 KEY NO. 8  
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)  
 WIRING DIAGRAM NO. 610-0206-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Gas Fuel System (Garretson Regulator)			405-1057	1	Shield, Rain
Vacu-Flo Cooling			134-0952	1	Box, Air Outlet
Low Oil Pressure Cut Off			416-0477	1	Shield, Battery Heat
Momentary Contact Switch			301-1292	1	Cover, Receptacle Panel
Oil Base Heater: See Miscellaneous			405-0992	1	"U" Bolt, Rear Panel
Option Group			405-0991	1	Cord, Cover Support
110-1847	1	Block Assembly, Cylinder (Refer to Standard Cylinder Block For Components, Except Rear Bearing Plate)	155-0487	1	Muffler, Exhaust
101-0404	1	Plate, Rear Bearing	337-0051	1	Strap, Bond
505-0274	2	Plug, Oil - (1) By-Pass, (1) Level Opening	505-0051	1	Elbow, Street (3/4")
134-1912	1	Housing, Blower	508-0008	1	Grommet, Rubber (13/16")
508-0002	1	Grommet, Rubber - Oil Pressure Switch Lead (1/2" Hole)	505-0028	1	Coupling, Pipe (3/8")
102-0452	1	Base, Oil	403-0522	4	Handle, Carrying
110-1779	1	Head, Cylinder	402-0154	4	Mounting Cushion Packag (Refer to Standard Mt. Package for Component Except Parts Marked *
335-0060	1	Cord, Heater - Female (10" LG)	800-0035	4	*Screw, Cap - Hex Head (1 18 x 2-1/2" LG)
335-0059	1	Cord, Heater - Male (62" LG)	232-0153	1	Clip, Cable
110-0558	2	Washer, Valve Spring Retainer			
307-0597	1	Relay, Fuel Solenoid			
503-0343	1	Hose, Breather			
505-0438	1	Nipple, Exhaust (3/4" x 8" LG)			
140-1045	1	Air Cleaner (Includes Parts Marked #)			
145-0111	1	#Gasket, Carb to Air Cleaner			
140-0408	1	#Element, Air Cleaner			
508-0001	1	Grommet, Rubber - Control Box (1-1/16" Hole)			
508-0008	1	Grommet, Rubber - Control Box (13/16" Hole)			
304-0292	1	Insulator (1" x 1-3/4")			
508-0015	3	Washer, Fibre (#8- 7/16" x 3/64")			
508-0014	1	Washer, Fibre (#8- 1/4" x 1/32")			
323-0184	1	Receptacle, Duplex			
538-0254	1	Harness, Wiring - Receptacle Panel			
301-1280	1	Panel, Receptacle			
416-0014	1	Cable, Battery (15" LG)			
416-0077	1	Cable, Battery (28" LG)			
403-0523	1	Base, Skid			
416-0343	1	Tray, Battery			
405-0952	1	Panel, Housing - Rear			
405-1130	1	Housing (Cover)			
416-0344	1	Band, Battery			